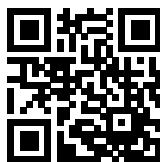


Ecosine Max, 400 VAC 50 Hz Economy Passive Harmonic Filters



- Demonstrate best cost-performance ratio
- Achieve 8% THDi for diode rectifier without Ldc, and 5% THDi for diode rectifier with 4% Ldc
- Best-in-class partial load performance
- Most compact open panel design for cabinet integration
- Reliable and robust
- Plug and play, ready to use



Technical Specifications

Nominal operating voltage	3x380 VAC to 415 VAC ±10%
Overload capability	1.6x rated current for 1 minute, once per hour
Operating frequency	50 Hz ±1 Hz
Total harmonic current distortion THDi*	<8% @ rated power for drives without Ldc <5% @ rated power for drives equipped with 4% Ldc
Total demand distortion TDD	According to IEEE 519
Nominal motor drive input power rating	250 to 500kW
High potential test voltage	P -> E 2520 VAC (1s)
Earthing system	TN, TT, IT
Efficiency	>99% for rated voltage and power
Overvoltage category	OV III (IEC 60664-1)
Temperature range (operation and storage)	-25°C to +40°C fully operational +40°C to +70°C derated operation**** -25°C to +85°C transport and storage
Cooling	External cooling***
Protection category	IP 00
Flammability corresponding to	UL 94 V-2
Design corresponding to	Filter: UL 61800-5-1, EN 61800-5-1 Chokes: EN 60076-6
SCCR**	100 kA (UL approved)
MTBF (Mil-HB-217F)	>200,000 h @ 40°C/400 V

- * System requirements: THDv <2%, line voltage unbalance <1%
Note: performance specifications in this brochure refer to six-pulse diode rectifiers.
SCR rectifier front-ends will produce different results, dependent upon the firing angle of the thyristors.
- ** External UL-rated fuses required. Please consult the user manual.
- *** Please check the inlet air flow required for cooling table further in this document and the user manual.
- **** $I_{derated} = I_{nominal} * \sqrt{(T_{max} - T_{amb}) / (T_{max} - T_{nominal})} = I_{nominal} * \sqrt{(70^{\circ}\text{C} - T_{amb}) / 30^{\circ}\text{C}}$

Approvals & Compliances



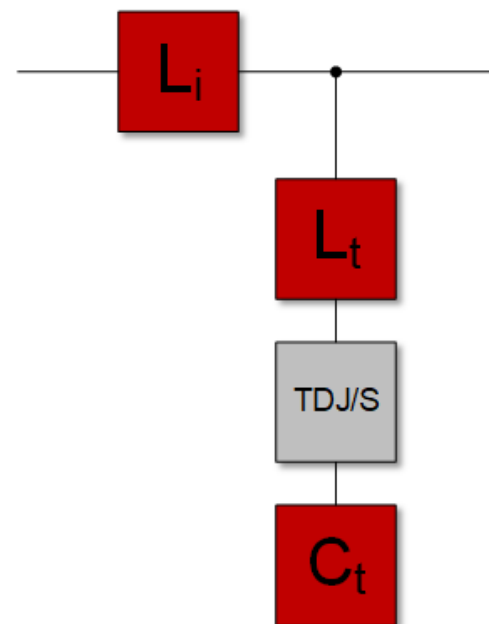
Features and Benefits

Schaffner ecosine harmonic filters represent an economical solution to the challenge of load-applied harmonics mitigation in three-phase power systems. With a plug-and-play approach and more compact dimensions than comparable products, they can be quickly installed and easily commissioned. They increase the reliability and service life of electric installations, help utilize electric system capacity better, and are the key to meet Power Quality standards such as IEEE 519. Ecosine filters reshape your distorted current back to the desired sinusoidal waveform. Schaffner ecosine filters can be applied to virtually any kind of power electronics with front-end six-pulse rectifiers, 3-phase diode or thyristor bridges, where harmonic current distortion needs to be reduced to defined limits.

Typical Applications

- Equipment with front-end six-pulse rectifier
- Motor drives
- Factory automation equipment
- Water/wastewater treatment facilities
- Fan and pump applications
- HVAC installations
- Mission-critical processes
- DC fast chargers

Typical electrical schematic



Filter Selection Table With Circuit Breaker Module

Filter	Rated load power @ 400 V/50 Hz [kW]	Motor drive input current* [Arms]	Rated filter input current [Arms]	Required Ldc for 5% THDi** [mH]	Typical power losses @ 40°C [W]	Circuit breaker rated current [A]	Weight [kg]	Terminal	Frame size
FN 3471-250-99-E0XXSXX	250	435	376	0.082	1974	250	240	Busbar	S08
FN 3471-315-99-E0XXSXX	315	655	475	0.065	2226	250	270	Busbar	S08
FN 3471-355-99-E0XXSXX	355	727	538	0.058	2346	300	292	Busbar	S08
FN 3471-400-99-E0XXSXX	400	808	608	0.051	3501	400	362	Busbar	L08
FN 3471-500-99-E0XXSXX	500	985	766	0.041	3195	400	410	Busbar	L08

* Motor drive input current without harmonic filter.

** FN 3471 filters can be applied for drives with and without Ldc. 8% THDi (@ rated power) is achieved when FN3471 is applied to drives without Ldc, while 5% THDi (@ rated power) is achieved when there is a 4% Ldc present in the drive.

Filter Selection Table With Trap Disconnect Jumper

Filter	Rated load power @ 400 V/50 Hz [kW]	Motor drive input current* [Arms]	Rated filter input current [Arms]	Required Ldc for 5% THDi** [mH]	Typical power losses @ 40°C [W]	Weight [kg]	Terminal	Frame size
FN 3471-250-99-E0XXJXX	250	435	376	0.082	1974	240	Busbar	S08
FN 3471-315-99-E0XXJXX	315	655	475	0.065	2226	270	Busbar	S08
FN 3471-355-99-E0XXJXX	355	727	538	0.058	2346	292	Busbar	S08
FN 3471-400-99-E0XXJXX	400	808	608	0.051	3501	362	Busbar	L08
FN 3471-500-99-E0XXJXX	500	985	766	0.041	3195	410	Busbar	L08

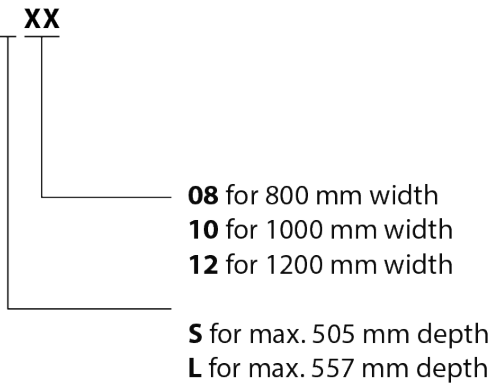
* Motor drive input current without harmonic filter.

** FN 3471 filters can be applied for drives with and without Ldc. 8% THDi (@ rated power) is achieved when FN3471 is applied to drives without Ldc, while 5% THDi (@ rated power) is achieved when there is a 4% Ldc present in the drive.

Earth Terminals

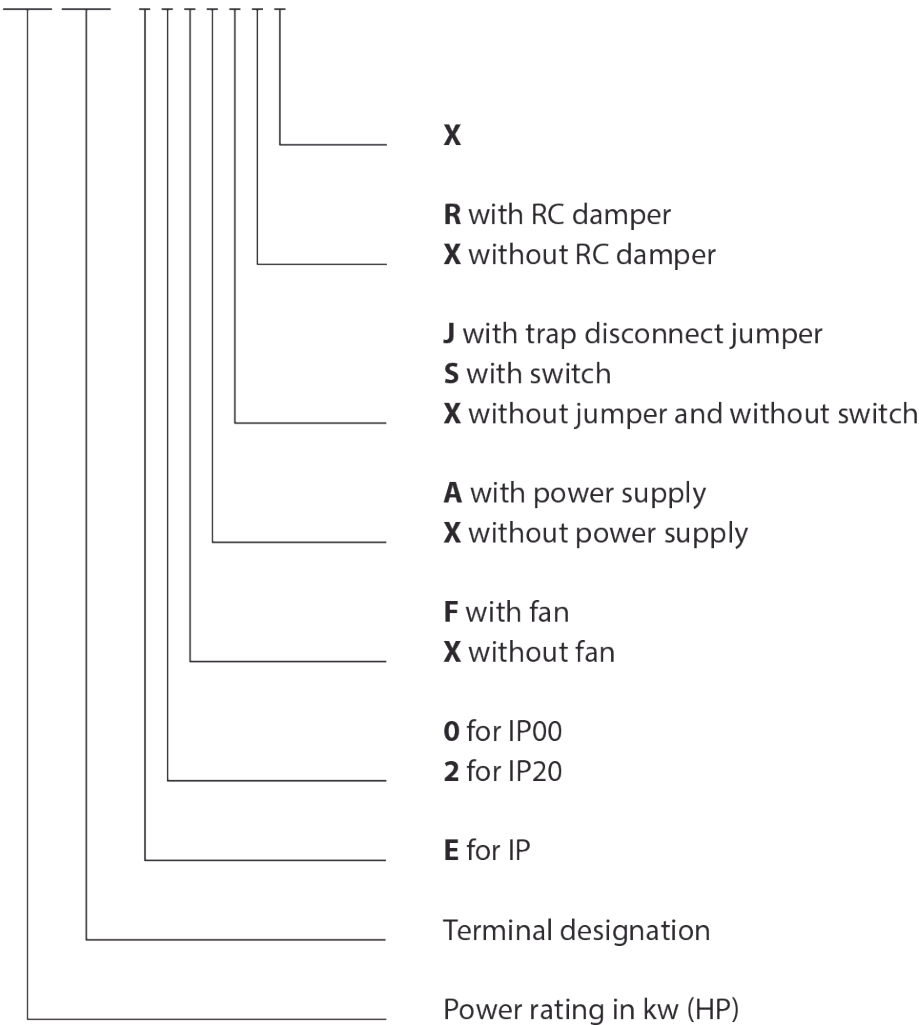
Earth (PE)	Screw thread	Screw torque [Nm]
S08-L12	M12	20-25

Frame Size Designation



Product selector

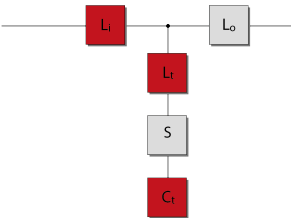
FN 34nn-xxx-yyy-



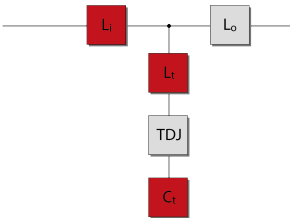
Filter Configurations

E0XXSXX

E0XXJXX

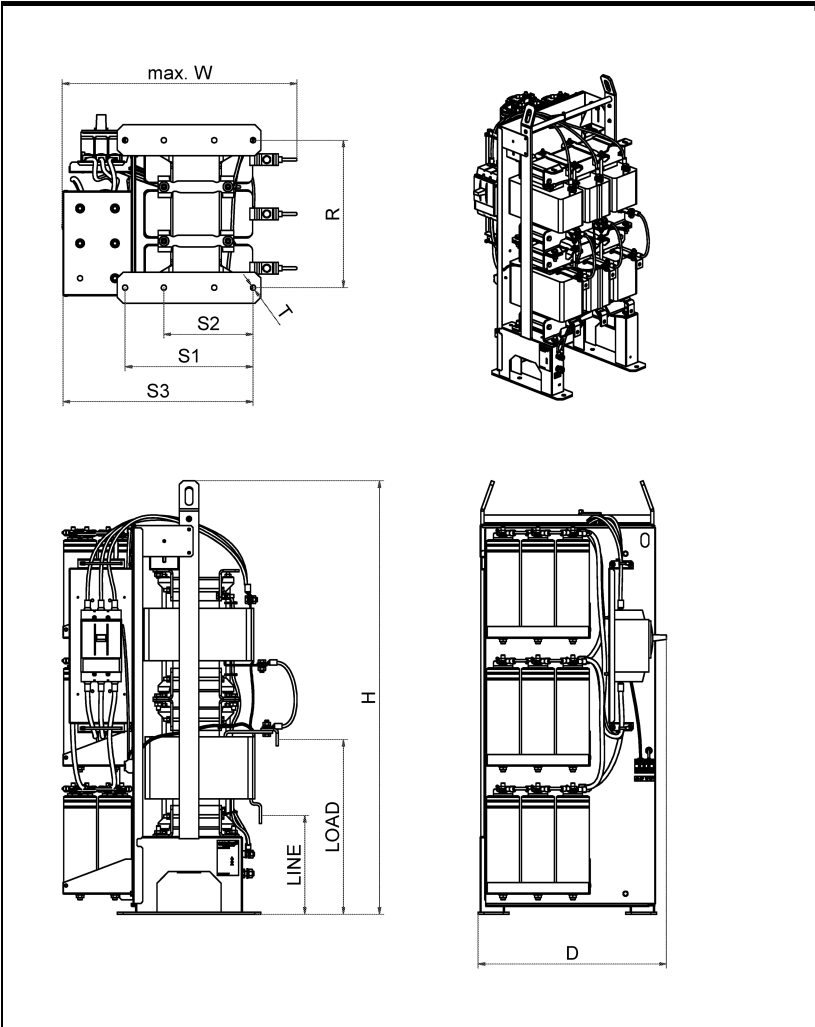


- For rectifiers without DC-link choke
- Filters contain trap disconnect switch



- For rectifiers without DC-link choke
- Filters contain trap disconnect jumper

Mechanical Data Of IP 00 Enclosure



Dimensions

Frame size*	W	D	H	R	S1	S2	S3	T	LINE	LOAD	Recommended cabinet size WxDxH
S08	max. 650	max. 505	1120	380	330	230	490	13.5	255 ± 10	470 ± 30	800x600x2000
S10	890	max. 505	1120	370	514	n/a	280	13.5	255 ± 10	240 ± 30	1000x600x2000
S12	1060	max. 505	1120	370	684	n/a	280	13.5	255 ± 10	230 ± 10	1200x600x2000
L08	max. 680	557	1320	458	320	225	485	13.5	290 ± 10	540 ± 30	800x600x2000
L10	890	max. 557	1320	455	504	n/a	285	13.5	290 ± 10	230 ± 10	1000x600x2000
L12	1060	max. 557	1320	455	674	n/a	285	13.5	290 ± 10	220 ± 10	1200x600x2000

* General tolerance: ISO 2768-v
All dimensions (and tolerance) are in mm.

Inlet Air Flow Required For Cooling

Frame size	Min air volume* [m³/h]
S08, L08	1069
S10, L10	1069
S12, L12	1069

* Complete cooling requirement, including air inlet placement, must be followed. Please consult the user manual.

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