FN 530 (Output Filter)
Failure Analysis
Failure Analysis

1. Intended use

| ![Warning Icon] | The mounting of FN530 shall be made on a metal plate which has a reliable protective earth (PE) connection. |
| ![Warning Icon] | Always connect FN530 to protective earth (PE) first, and then continue with the wiring of line terminals. When decommissioning the FN530 remove the PE connection at the end. |
| ![Warning Icon] | FN530 are designed to be floor-mounted or wall-mounted. The reactors shall in principle be mounted vertically in order to respect a proper heat dissipation flow. To ensure an optimum ventilation and thermal radiation, it is recommended to leave enough space towards surrounding equipment, walls or components in all directions. A minimum free space below and above the filter of >150 mm and >50 mm aside is required. |

Note
More technical information of FN 530 can be found from the datasheets of the products available at www.schaffner.com.

2. Personnel qualification

Installation of the FN 530, inspections for proper operation, and certain troubleshooting measures may only be performed by qualified personnel. All other measures may be performed by people who have read these instructions.

Attention!
Before starting to work on the Output Filter, ensure that it is disconnected from the grid

1. Tool list (standard kit)
   - Camera
   - Multimeter (for example Fluke)
   - Screwdriver set
2. General condition

Take a picture of the label to get the filter data.

- [ ] Label

Take a picture of the front including near surroundings, check the basic condition outside.

- [ ] Front
- [ ] Near surrounding
- [ ] Basic condition outside

3. Application & Installation

Specify the type & values of the load & external fuses or forward a schematic diagram.

Load:______________________________

Load Values:________________________
Check and indicate how the Output Filter is connected.

- U,V,W connected to Inverter Line?
  Yes ☐ No ☐

- U1,V1,W1 connected to Motor Load?
  Yes ☐ No ☐

Specify the environmental conditions: Ambient temperature in °C & humidity. Also indicate device temperature during operation

Ambient temperature: _____°C

Humidity:_______%RH

Any other Schaffner filters are installed in same application:

Type & Qty:_______________________

No:           

Any other problems detected on these other filters, same/other problems happen in the past:

__________________________________
4. Measurements

Perform the DC resistance measurement between U – U1, V – V1 and W – W1. Enter the measurement result:

1. _______ Ω
2. _______ Ω
3. _______ Ω

Perform the continuity test with multimeter between PE and each phase. In the case of a passage, contact Schaffner Service.

Perform the capacitance test with the multimeter between U1 – V1; V1 – W1; U1 – W1. Enter the measurement result:

1. _______ F
2. _______ F
3. _______ F
Perform the capacitance test with the multimeter of the DC-Link.

Enter the measurement result:

_________ µF
Service Centers

**Asia - China**
Schaffner EMC Ltd. Shanghai  
T20-3, No 565 Chuangye Road  
Pudong New Area  
Shanghai 201201

**Asia - Singapore**
Schaffner EMC Pte. Ltd.  
Blk 3015A Ubi Road 1  
#05-09 Kampong Ubi Industrial Estate  
40870S Singapore

**Europe - France**
Schaffner EMC S.A.S.  
Rue du Luxembourg 16  
68310 Wittelsheim

**Europe - Switzerland**
Schaffner EMV AG  
Nordstrasse 11e  
4542 Luterbach

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